

# Prothèse de genou

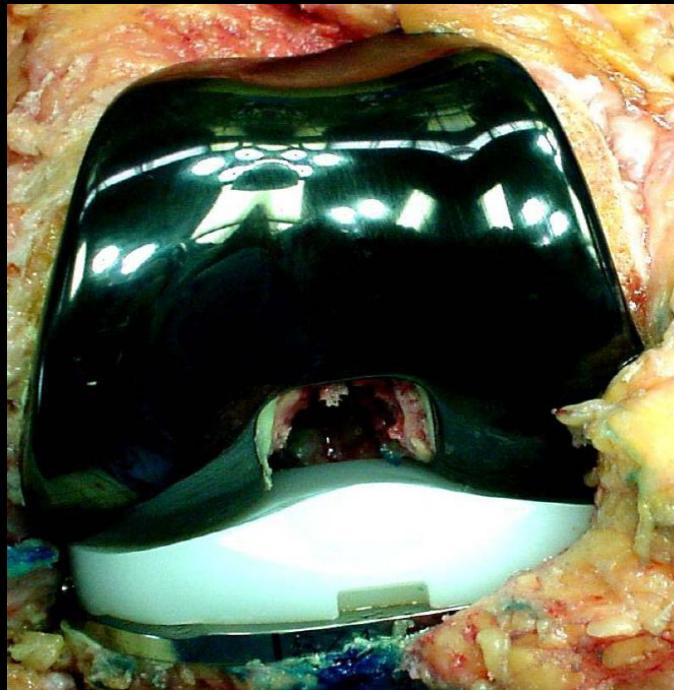


*Troisième colloque international France – USA*

25 – 27 Novembre 2008

*François PRIGENT*

# La science face à la Céramique



Une alternative au revêtement Chrome-Cobalt :  
**L'Oxinium (Oxyde de Zirconium)**

**Actuellement  
toutes les prothèse de genou fonctionnent par glissement :**



**Un bouclier fémoral métallique en Chrome Cobalt  
glisse sur un plateau tibial en polyéthylène.**

# Pourquoi rechercher une surface de revêtement différente du Chrome Cobalt ?



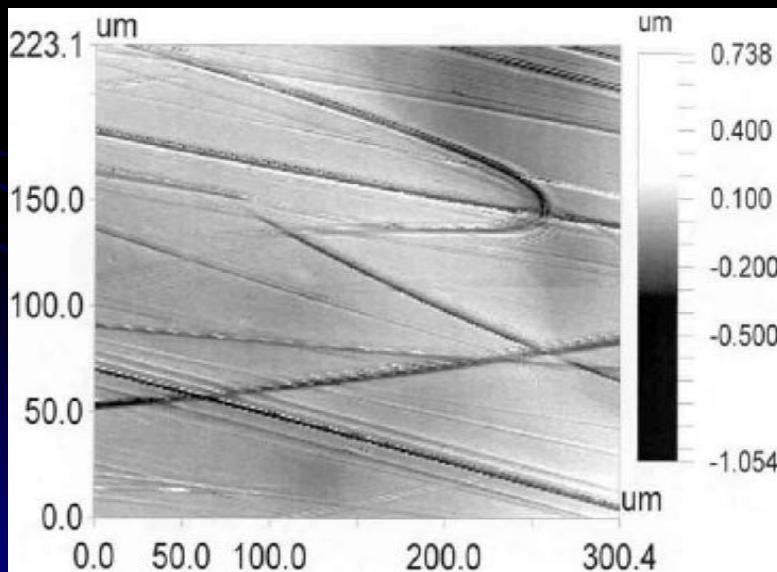
**PARCE QUE**  
**Le métal Chrome Cobalt est fragile en surface**

# Résistance de surface

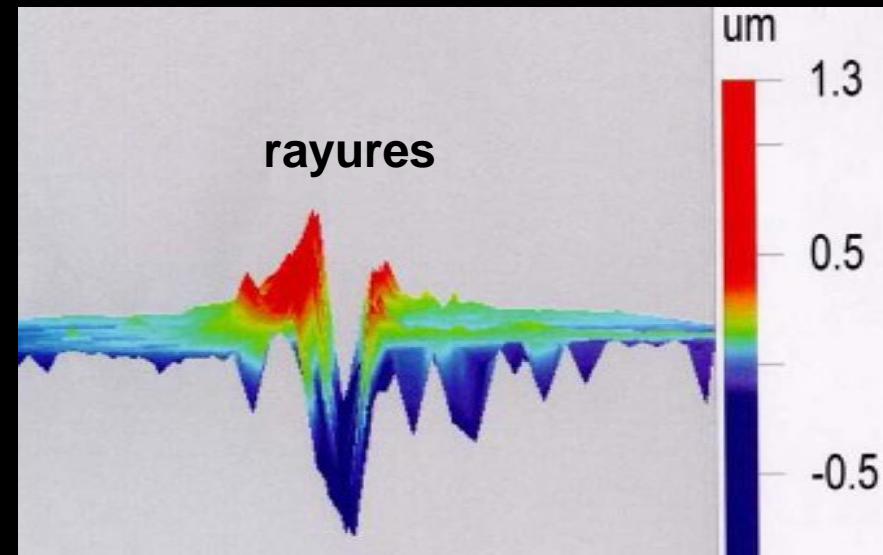
*Etude portant sur 13 reprises consécutives de prothèses Chrome Cobalt.*

*Tous les composants condyliens présentaient des rayures obliques.*

*L'étude de ces rayures met en évidence un relief métallique bordant l'encoche*



**Etude microscopique de rayures sur  
l'implant fémoral métallique Chrome Cobalt**



**Mise en relief de par balayage ces même rayures  
sur une surface Crome Cobalt**



# Chrome Cobalt



**Etude microscopique du relief d'une rayure  
sur une surface métallique Chrome Cobalt**

# Oxinium



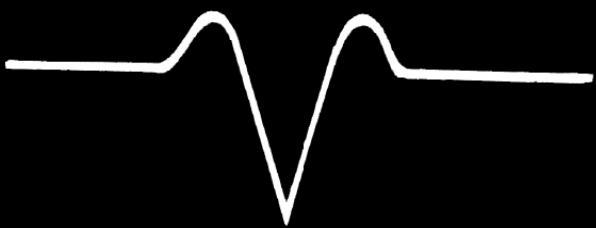
**Etude microscopique du relief d'une rayure  
sur une surface métallique Oxinium**

# SOIT



## Chrome Cobalt

## Oxinium



Une rayure sur le métal Cr-Co induit un relief en bordure .

Une rayure sur l'Oxinium n'induit pas de relief en bordure .

Un relief use le plateau tibial polyéthylène en regard.

# How do metal bearing surfaces roughen?

*Qu'est qui raye une surface métallique ?*

- Abrasive wear scratching by hard particules
- Oxidative wear : shearing of oxidizing surface

Fisher et al., Proc IME, 1995

« a single scratch  $2 \mu\text{m}$  deep (with  $1 \mu\text{m}$  adjacent peak height) on a metal counterface can cause a dramatic increase in the wear rate of UHMWPE »

# Oxinium : Oxidized Zirconium

## Capability

- Reduce polyethylene wear by using a low-friction counterface that resists roughening and avoids brittle fracture

## Method

- Form a ceramic surface on a metallic zirconium alloy by oxygen diffusion

# Materials

## Metallic element : Zirconium

- Same family as titanium and very biocompatible

## Metallic alloy by combining with Niobium : Zr-2.5Nb

- Niobium and oxygen strengthen zirconium

## Oxidize to form ceramic - Zirconia : zirconium oxide

- Low-friction and resists roughening
- Brittle; low fracture toughness

# **OXINIUM : 2 highly biocompatible metals**

**97.5 % Zirconium**  
**+ 2.0 % Niobium**  
**+ Oxygen and Hext**

22 47.90  
Ti  
Titanium  
4.5

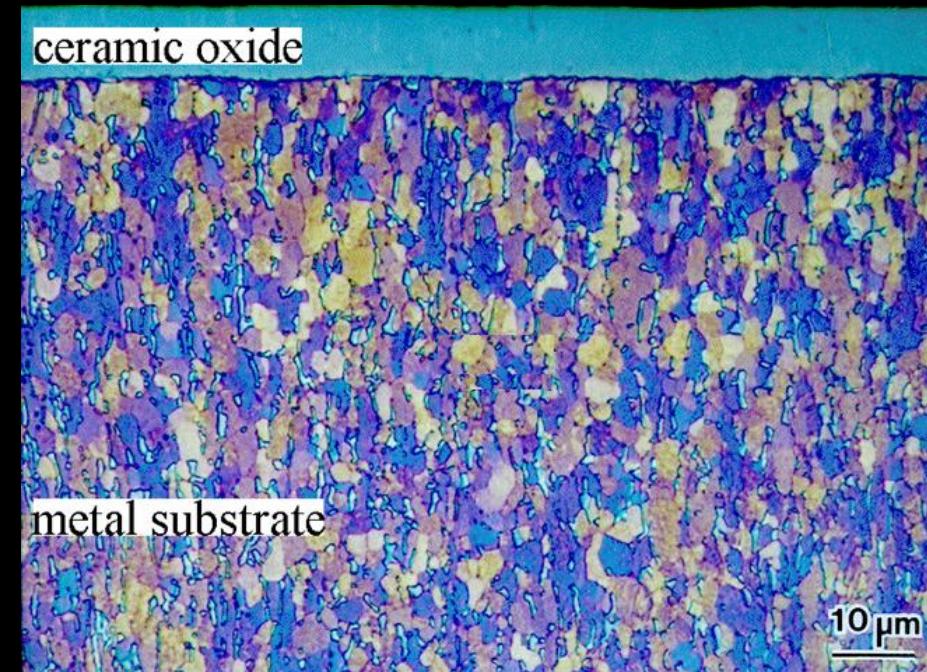
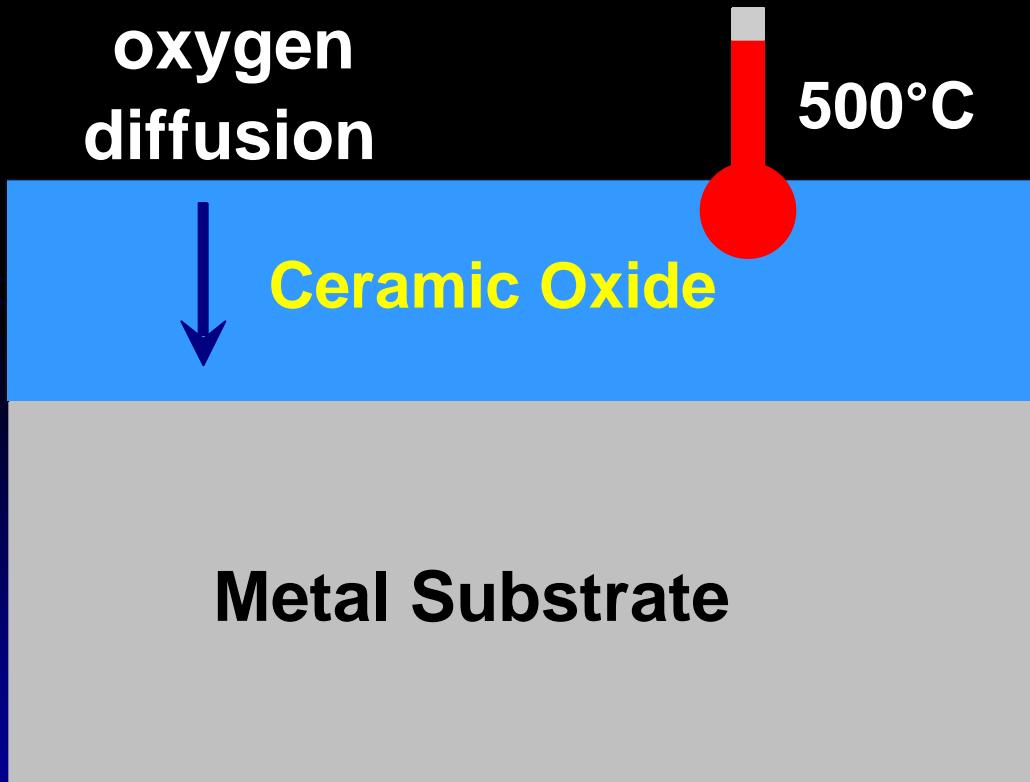
23 50.94  
V  
Vanadium  
5.96

40 91.22  
**Zr**  
**Zirconium**  
6.4

41 92.91  
**Nb**  
**Niobium**  
8.4

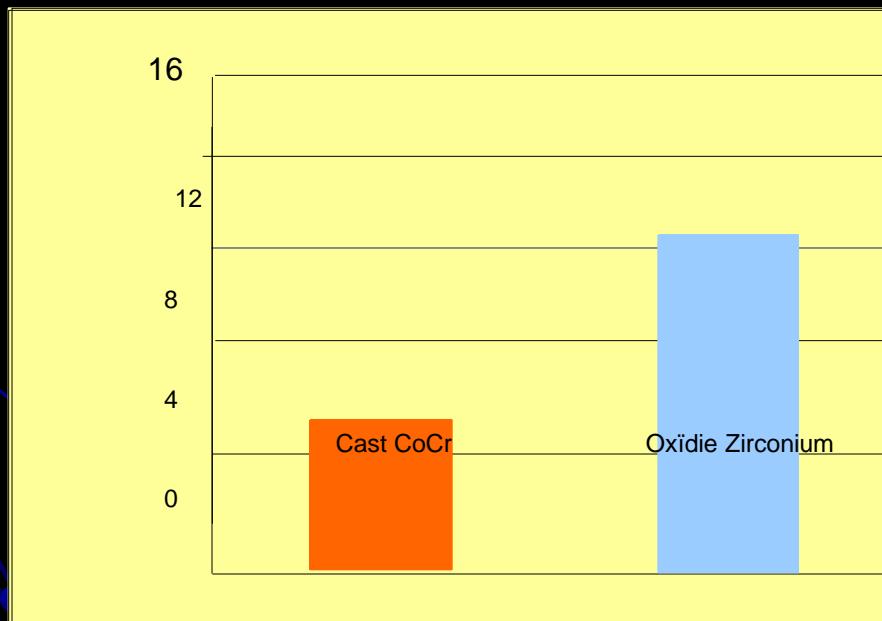
# Oxidation Process

- Wrought zirconium alloy component is heated in air
- Metal surface transforms to ceramic, not a coating
- Ceramic oxide is uniformly about 5  $\mu\text{m}$  thick



# Hardness

- Oxidized Zirconium surface is over twice as hard as CoCr
- Underlying oxygen-rich zone promotes adherence to substrate

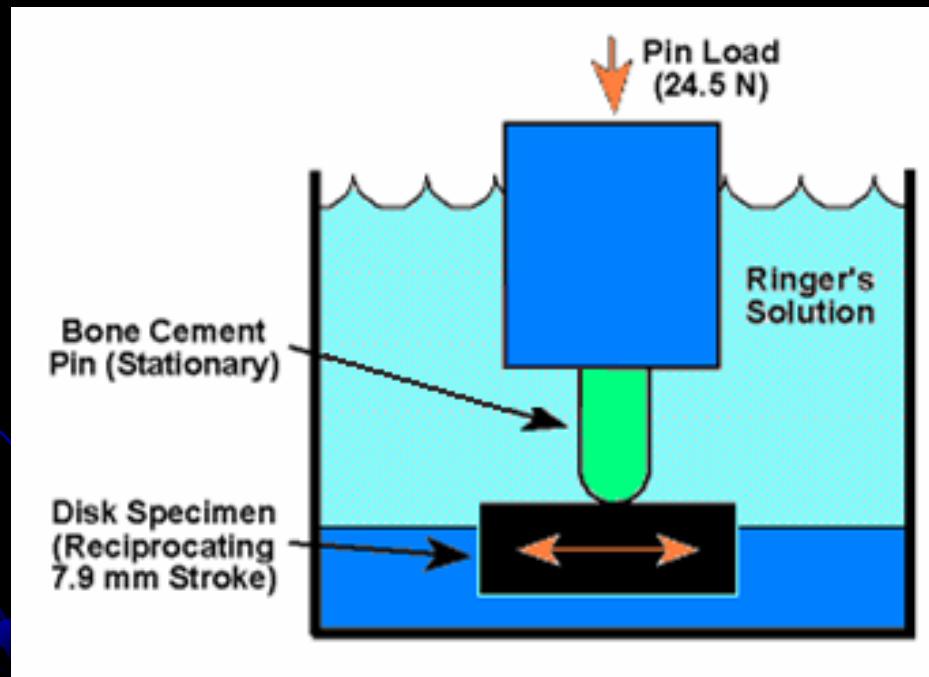


# Abrasion resistance

Oxinium reduced abrasion against bone cement by over 4900 X

Oxidized Zirconium post-test roughness was over 160 X less

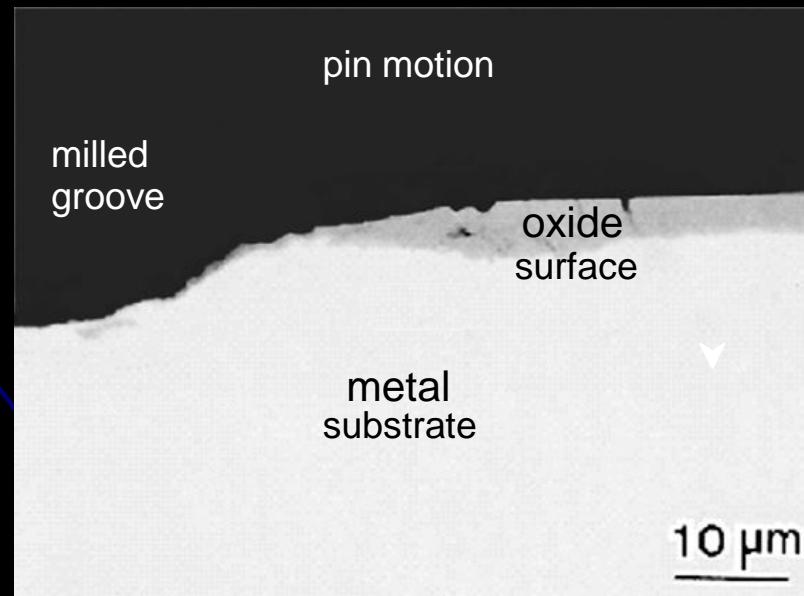
- 10 million cycle pin-on-disk test represents 10 years of cement debris in joint



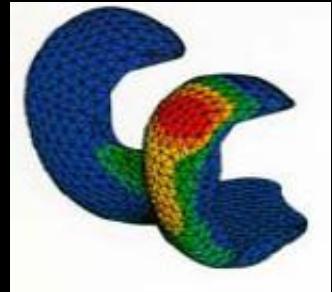
# Damage Tolerance

Ceramic oxide surface adheres even if damaged by :

- Punching crater through oxide (hardness test)
- Abrading bone cementpin for 10 Mcycle (modified abrasion test)

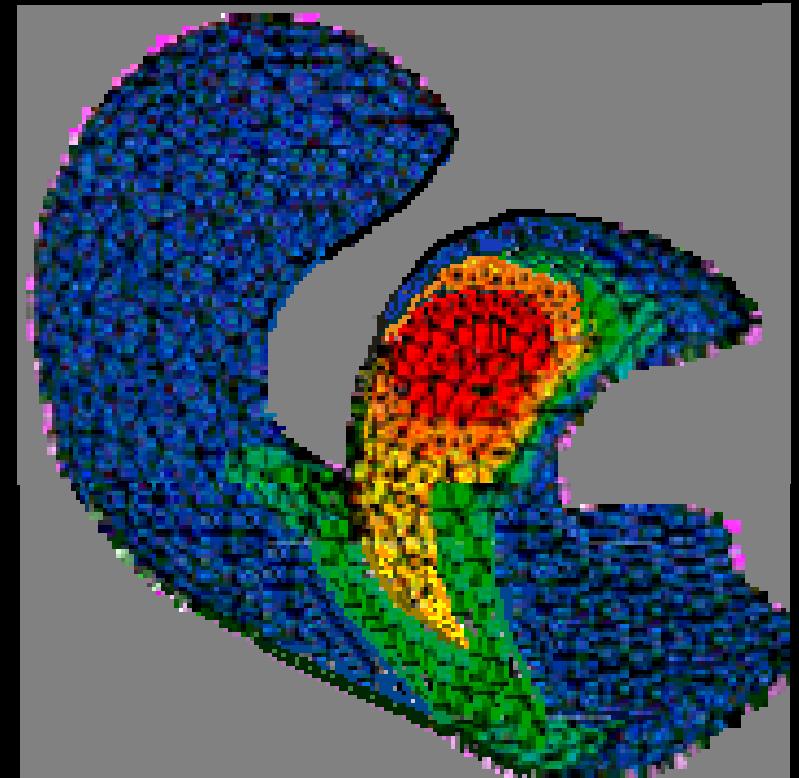


# Strength



**Ox. Zirconium device strength is equivalent to CoCr**

- Supported 4.4 kN (1000 lbf) in 10 Mcycle fatigue test
- Physiological worst-case: single condyle, no bone support full flexion



# Biocompatibility

## Zirconium is one of five most biocompatible metals

- Other four metals: niobium, titanium, tantalum, and platinum
- Based on self-passivation and lack of biological function

## Alloy biocompatibility confirmed per ASTM F748

- Cytotoxicity (L929 MEM Mouse Fibroblast)
- Sensitization (Kligman Maximization)
- Genotoxicity (Ames Mutagenicity and Mouse Micronucleus Assay)
- Implantation (Rabbit 90-Day Intramuscular and Rabbit 6-Month Transcortical)
- Intracutaneous Reactivity (Rabbit Intracutaneous Injection)
- Acute Toxicity (Mouse Systemic Injection and Rabbit Pyrogenicity)
- Haemocompatibility (Rabbit Hemolysis)

# Metal Sensitivity

- Reports of metal hypersensitivity (especially nickel)
- Very low impurity content in Oxidized Zirconium
- Maximum specified impurity levels in alloys:
  - CoCrMo : 1% nickel
  - Ti-6Al-4V : 0.1% nickel
  - Zr-2.5Nb : Not detectable (0.0035%nickel)

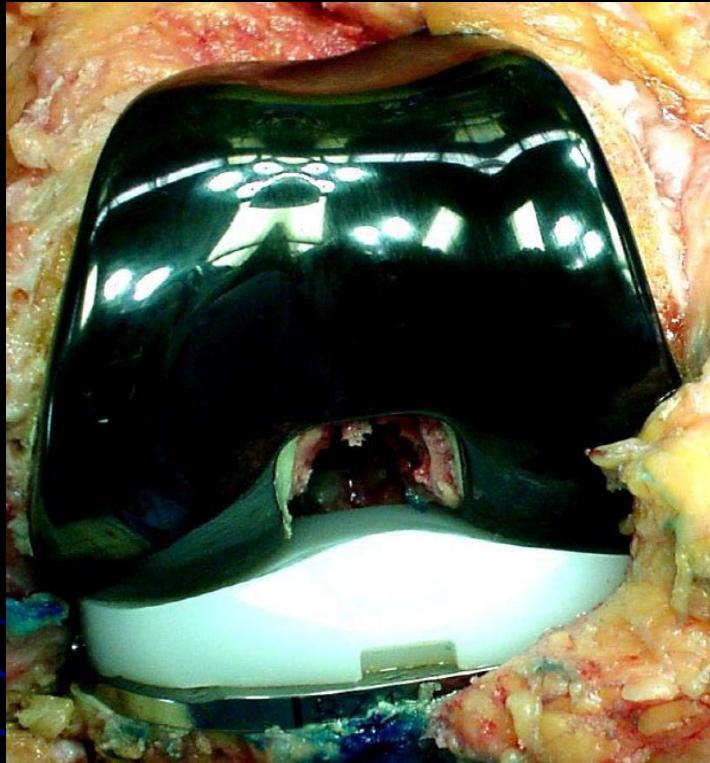
# Summary

## Less Polyethylene Wear Than CoCr

- Harder Material
- More Resistant to Scratching /Roughening Than CoCr
- Less Friction Than CoCr

## Excellent Biocompatibility

- Strength of Metal; Tribology of Ceramic
- Harder Material
- More Resistant to Scratching Roughening Than CoCr
- Less Friction Than CoCr



**Thank-you !**

*François PRIGENT*